CIGARETTE SPECIFICATION

MANUFACTURING CENTER :
CAMBRIDGE ULTRA LIGHTS 100 REGULAR SP
BRAND CODE-0370 (STD)

EFFECTIVE DATE : 08/01/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	5.0 MG/CIGT	4.5 - 5.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	30.000	MM				
TOTAL R.T.D.	:	4.80	IN. H20				
DILUTION TARGET	:	57.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT O(SLVR)(PPT EC-436 12-099-C LASER PERF.
REPLACE WITH : 72MM X 3500M WHT O(SLVR)(PPT TV-365 12-098-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 72-4950(32-2014)(MK 10 ONLY)PVA 62-068-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 32-1979 PVA 61-216-A
: FULLER WB-3924-EL PVA 61-456-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-440-A

STD. FILLER - PACK O.V.: A4160 - 13.00% CAMBRIDGE ULTRA LIGHTS 100 REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 35CU/0.6% (K/D137/EB78) 10-135-A

INK : "INK FOR PRINT DIE AND EXPORT OVERPRINTS"
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057684129

REASON FOR CHANGE : TPG PAPER BASE SHEET CHGD FROM EC-436 (PM CODE 12-
: 099-C) TO TV-365 (PM CODE 12-098-A) ON U/R BASIS.
: TPG BOBBIN METERAGE CHGD FROM 3200M TO 3500M. CHGS
: MADE AS A COST SAVINGS, NO WT CHG, OK TO MIX.

PREPARED BY: : ALLYSON M. MILBURN PRINTING DATE : 7/26/90
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APPROVED BY:

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